



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2583

Job Sheet 185555



Part No: D2583

Job Qty: 10 ea **DAS**

Part Name: Latch Bracket



21
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: C 00.11.01 Removed P/O for Powder Coat- in house process DM IPP: D

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs	11/9/18	11/9/18	0.00	0.25	Waterjet - Flow		DAS 18-11-13
120	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs	11/9/18	11/9/18	0.01	0.31	Brake NC 1		DAS 18-11-13
140	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs	11/9/18	11/9/18	0.00	0.17	HandFinish1		DAS 18-11-13
160	Powdercoat	10 pcs	11/9/18	11/9/18	0.00	0.12	Powdercoat1		38
170	QC	10 pcs	11/9/18	11/9/18	0.00	0.00	QC3		DAS 18-11-13
180	Packaging	10 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3		38
190	QC21-SA	10 Ea	11/9/18	11/9/18	0.00	0.00	QC21		DAS 18-11-13

Part Op 100 - 1-Cut as per Dwg D2583

Descriptions: 130 - Debur Form on CNC Brake as per Dwg D2583

160 - START TIME: **2:25** **W.T. 300° FINISH: 3:55.**

DAS 18-11-13
NOV 14 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	1.1690 sf (.1169 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M5052H32S.040	1	72	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Latch Bracket	3.380inches ± 0.010	3.390 3.370		
2	Latch Bracket	0.907inches ± 0.010	0.917 0.897		
3	Latch Bracket	1.725inches ± 0.010	1.735 1.715		
4	Latch Bracket	0.125inches ± 0.010	0.135 0.115		
5	Latch Bracket	0.980inches ± 0.010	0.990		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Container No: S124392



Part: D2583

Job No: 185555

Serial No/Batch: S124392

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/04/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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